

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 10.11.17	Job No.: RD1338NOV	ADR Yes/No: Y	ADR Date: 10.11.03	ECN #:	10-645
Product No.: Skidtubes	Created By: CP	Approved By: <i>JK</i>			
Product Name: D204-635, D205-634	Checked By: <i>JK</i>	General Manager Approval:			

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>10/11/18</i>
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	<i>10/11/18</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	<i>10/11/18</i>
Customer Technical Support	Y	MB	<i>10.11.19</i>
Marketing	Y	SW	<i>8/10/18</i>
Customer Order Processing	N		

**Reason for Change:**

Xbolts now swaged to save production cost

**Documents Affected:**

DEO-D2590-D-1  
DEO-D2580-D-1  
DSI 9519 Rev. B  
D4202 Rev. A

**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		<i>10.11.18</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		<i>10.11.18</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>10.11.18</i>
12	Update Approved/Preliminary PDF Files	Y	KJ		<i>10.11.18</i>
13	Update Document Record (DR)	Y	KJ	<i>Rev. M</i>	<i>10.11.18</i>
14	Update Product Development Summary	Y	MP		<i>10.11.18</i>
15	Update QSI 021 and/or STC Approval List	N			<i>10.11.19</i>
16	Update Parts / STC Database	Y	KJ		<i>10.11.18</i>
17	Update / Verify ARC Database	Y	KJ		<i>10.11.18</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ		<i>10.11.18</i>
19	Create / Update PPP's	Y	KJ		<i>10.11.18</i>
20	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	<i>N/A</i>
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>10.11.18</i>
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>10.11.18</i>
23					
24					

**Description / Action:**

- DEO released to change 205/204 skids to swaged x-bolt spacers

- D4202 Rev. A, adds new xbolt spacers for swaging

- DSI 9519 Rev. B adds more info for customer, add to kits in stock

- D204-635-011 @ CHG 008, D204-635-041 @ CHG 003, D205-634-011 @ CHG 008, D205-634-015 @ CHG 007, D205-634-041-045 @ CHG 003

- DSI 9519-011 @ CHG 001

*-634-011 @ CHG 008*

*-041DG ] @ CHG 003*  
*-041G ] @ CHG 003*

ECN Verified & Complete: *JK*

Date: *10/11/23*